



Dart Aerospace Ltd.
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JUN 20 2018

D350-578-015
Job Sheet 180011



Part No: D350-578-015

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws - Run-on Landing Wearplate Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/27/18

Job Tracking No:

Due Date: 7/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP REV: A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD IPP REV:C 15.03.30 JLM
VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 16 2018
160	Packaging	1 pcs	7/9/18	7/9/18	0.00	0.00	Packaging1-3		AUG 16 2018
170	QC	1 pcs	7/9/18	7/9/18	0.00	0.00	QC4		AUG 17 2018
175	DC	1 pcs	7/9/18	7/9/18	0.00	0.00	DC		AUG 17 2018
180	Packaging	1 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		AUG 17 2018
190	QC21-FG	1 Ea	7/9/18	7/9/18	0.00	0.00	QC21		AUG 17 2018

Part Op 175 - Photocopy bluefile and create labels per PPP D350-578-015 CHG002
Descriptions: 180 - Identify and pack for shipping as per PPP D350-578-015

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	12 Ea (12 ea)	90-Start up Operation	5080192
D2432-3	206 (24") Bearpaw	2 Ea (2 ea)	90-Start up Operation	5089210
D2529	Washer	12 Ea (12 ea)	90-Start up Operation	5035618
D3601-1	Radius Block	12 Ea (12 ea)	90-Start up Operation	5071169
D4011-1	Clamp, Short	6 Ea (6 ea)	90-Start up Operation	506740846
D4012-1	Cushion	6 Ea (6 ea)	90-Start up Operation	504452
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5089277
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5067408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	12	251	0
	D2432-3	2	0	0
	D2529	12	1,785	0
	D3601-1	12	172	0
	D4011-1	6	106	0
	D4012-1	6	347	0
	MS21042L4	12	1,721	0
	NAS1149D0463J	12	3,018	0



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Container No: S102887



Part: D350-578-015

Job No: 180011

Serial No/Batch: S102887

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 18, FAA STC SR00028NY 03/04/14, FAA STC



Part Specifications
Specifications could not be found.

Plex 6/27/18 2:32 PM dart.lacelle.linda

Change Record

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Part Number: D350-578-015

Description: BEARPAW

[illegible]

5.0 PARTS LIST**5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION**

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

REFERENCE ONLY